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Hyper Krome Ag Manual

Thank you for purchasing Hyper Krome Ag.

Read this instruction manual carefully and thoroughly before using the appliance, and then use it correctly.

1. Spraying Base color black for Hyper Krome Ag

Regarding Hyper Krome Ag, the more mirror plating the base color's surface is, the more beautiful the silver plating appears. Please use two component black basecolor and cover with two component clear on the black if use one component black basecolor.

Please dry completely. And make stuff to be 60 – 70 degrees for about 1 hour and dry at ordinary temperature for 24 – 36 hours after spraying base color black. Please don't touch during the drying process. Fingerprints could come out after the final stage with topcoat clear if touch a little.

SHOW UP recommends basecolor black for Hyper Krome Ag EZ

<http://www.showup.jp/Ag.html#AgEZb>

2. Spraying Hyper Krome Ag

Put undiluted solution of Hyper Krome Ag in a spray gun. (you don't have to dilute it with thinner or something.)

Air blowing the base color black to remove dusts without touching then spraying Hyper Krome Ag.

Please use any guns as until 0.8mm as the caliber size is. Please spray Hyper Krome Ag thinly and evenly.

Silver plating gradually appears during the drying process even though deep brown appears just after Hyper Krome Ag painting. Spraying secondly in a couple of minutes when appearing Silver Plating and evaporating solvent.

Finish spraying 2 – 3 times.

Please dry completely. And make stuff to be 60 – 70 degrees for about 1 hour (its adherence becomes better with forced drying by a heater.) and dry at ordinary temperature for 6 -12 hours after spraying Hyper Krome Ag.

3. Spraying topcoat clear (with your favorite topcoat clear)

Spraying topcoat clear for Hyper Krome Ag on complete dried Hyper Krome Ag.

Spray topcoat clear tightening the discharge as long as you can. Super dry painting about 3 – 4 times, which interval should be about 3 - 5 minutes.

Dry completely at 60 – 70 degrees with a household heater for about 1 hour and dry at ordinary temperature for about 6 -12 hours after a couple of times top coat clear super dry painting.

Furthermore, semiwet topcoat clear painting once, wet painting once, and finish all.

Each interval should be 5 minutes.

You can use any favorite clear but sometimes blueness comes out. SHOW UP recommends topcoat clear for Hyper Krome Ag EZ.

<http://www.showup.jp/Ag.html#AgEZc>

Setting guide of a spray gun for Hyper Krome Ag

Gun's caliber	Discharge	Spacing	pattern
0.8mm	1.5~2.0rotation	15~20cm	full

Hyper Krome Ag Q&A

Q	Blueness from silver plating appears after painting Hyper Krome Ag(before topcoat clear).
A	Amount of Hyper Krome Ag is too much at one time painting
Q	Yellowness from silver plating appears after painting Hyper Krome Ag(before topcoat clear).
A	Amount of Hyper Krome Ag is too few comprehensively.
Q	Blackness from silver plating appears after painting Hyper Krome Ag(before topcoat clear).
A	Lack of drying of basecolor black
Q	Is it okay to polish with a paper after painting basecolor black because of adhesion of dusts?
A	Please don't touch after painting and during the drying process. Fingerprints could come out after the final stage with topcoat clear if touch a little. So please paint basecolor black again if you would like to take dusts off no matter what.
Q	Is it okay to remove grease after painting basecolor?
A	You can't remove grease because wiping marks of grease appear after painting Hyper Krome Ag.
Q	How to paint colored plating?
A	First, painting Hyper Krome Ag according to ordinary steps, second, finish with topcoat clear. Third, do a sanding work, and painting a favorite Kandy color as a final step.
Q	Blueness and or yellowness from silver plating appear after painting topcoat clear even though beautiful silver plating comes out just after painting Hyper Krome Ag.
A	The topcoat clear and Hyper Krome Ag cannot possess each other or the paintings of the topcoat clear from the first painting is too thick.

Notice:

- superdry painting(mist of first step) – semidry painting(second step) – semiwet painting(third step of light painting without gloss third step) – wet(final painting for gloss)
- Recommendation using within 6 months after purchasing the products
- Please keep this product in the room. Especially in winter and at extremely cold regions.
- Hyper Krome Ag is affected by humidity. Silver reaction of Hyper Krome Ag could be damaged by moisture. Please don't paint on a rainy day if possible.

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